JOFACRETE HF

Polyurethane Cement Floor Screed

DESCRIPTION

JofaCrete HF is a heavy duty polyurethane cement floor screed designed for demanding environments requiring exceptional durability and impact resistance. Applied by trowel at 6–9 mm, it provides a matt, lightly textured finish suitable for wet and dry areas.

With excellent chemical resistance, tolerance to temperatures from (-40 °C to 120 °C) as well as an **antimicrobial additive tested to ISO 22196:2011**, it is ideal for hygienically sensitive sectors such as food, beverage, pharmaceutical, and manufacturing.

Features & Benefits

- **Heavy duty performance**
- **Seamless hygienic finish**
- **High chemical resistance**
- **Withstands thermal shock**
- **Abrasion and impact resistant**
- **Resistant to steam cleaning**
- **Non-tainting**
- **Matt finish**

Packaging Kit

30 kg unit consisting of the following components:

Part A (Resin): 2.30 kg
Part B (Hardener): 2.30 kg
Part C (Aggregate): 25.00 kg
Pigment Pack: 0.40 kg

Coverage

Approx. 2.1 kg/m² per mm of thickness.
30 kg will cover 2.4m² at 6mm thickness
30 kg will cover 1.6m² at 9mm thickness

Coverage figures provided are theoretical. Practical coverage rates may vary due to application factors such as site conditions, surface profile, and substrate porosity.

Environmental Conditions

JofaCrete HF should be applied only when both air and substrate temperatures are within 10 °C and 30 °C, and the substrate remains at least 3 °C above dew point. Relative humidity during application and early curing must not exceed 85 %. The working area should be kept well ventilated to avoid condensation and ensure an even cure.

Installations outside of these parameters may affect curing time, surface appearance and long term performance. For concrete bases in direct contact with the ground, a damp proof membrane should be incorporated into the slab design in accordance with CP102 Code of Practice for Protection of Buildings Against Water from the Ground.

Substrate Requirements

Concrete substrates must be structurally sound with a minimum compressive strength of 25 N/mm² and a tensile strength greater than 1.5 N/mm². Surfaces must be clean, dry and free from laitance, dust, grease, curing agents or other contaminants. Mechanical preparation, such as diamond grinding or shot blasting, is required to provide a suitably keyed, open textured surface.

Moisture content should always be checked prior to installation. Substrates must not exceed 90 % RH and must be free from rising damp or groundwater pressure.

Anchor channels, typically 18 mm deep and 8 mm wide, must be cut around the perimeter, slab joints, upstands, drains and doorways. All debris should be completely removed before proceeding with the application.

Priming Requirements

JofaCrete HF can be applied directly to concrete substrates. Where the surface is porous or subject to special conditions, a scratchcoat with **JofaCrete SL3** or **JofaCrete Primer** should be used, ensuring complete penetration and an even coat without puddling. For anchor joints, primer must be applied by brush, taking care not to fill the channels. On highly absorbent surfaces, two coats may be required to achieve full sealing.

Refer to the Technical Data Sheets of the respective products for detailed information on application conditions, drying times and safety measures.

Mixing

Before use, ensure all materials are preconditioned to a temperature between 15 °C and 25 °C. Mixing should be carried out in a rotary drum mixer or a suitable forced action mixer. First, pour Part A (Resin) into the vessel and add the Pigment Pack, mixing for approximately 1 minute. Next, add Part B (Hardener) and continue mixing for 1–2 minutes until a homogeneous blend is obtained. Finally, introduce Part C (Aggregate) steadily and mix for a further 2–3 minutes to achieve a consistent, homogeneous mass.

The mixed material should be applied immediately after mixing to avoid loss of workability and to ensure optimum performance.

Product Application

Apply **JofaCrete HF** to the specified thickness using a steel float, levelling between battens where required. Ensure that anchor channels are completely filled and fully wetted out with material. For a uniform surface finish, the floor can be lightly back rolled with a short pile or loop roller immediately after trowelling. This should be carried out with a single light pass, using only the weight of the roller to avoid disturbing the surface profile.

Chemical Resistance

JofaCrete HF offers outstanding resistance to organic and inorganic acids, alkalis, solvents, oils, fats and cleaning chemicals commonly used in food, beverage and pharmaceutical production. For detailed chemical resistance data, please contact the Technical Department.

Appearance

JofaCrete HF provides a seamless, matt surface with a slip resistant texture. It is available in a range of standard colours.

Product Confines

JofaCrete HF should only be applied when air and substrate temperatures are within the recommended range and at least 3 °C above the dew point. Application must not proceed if atmospheric relative humidity exceeds 90 % or if the substrate temperature is below 10 °C during application or curing. Such conditions may adversely affect curing and surface appearance. Minor colour variation may occur under UV exposure without affecting performance.

Cleaning

JofaCrete HF can be maintained using standard food factory cleaning methods, including power washing, rotary scrubbers and floor scrubber dryers with appropriate cleaning chemicals. A regular cleaning regime is recommended to preserve slip resistance, appearance and service life. After using detergents or chemicals, all areas should be rinsed thoroughly with clean water.

Health & Safety

Refer to the Safety Data Sheet (SDS) before use. Applicators must wear protective gloves, goggles and suitable respiratory protection when working in confined or poorly ventilated areas. Avoid contact with skin and eyes.

Disposal of Containers

Empty containers must be handled with the same care as full ones and treated as hazardous waste. Disposal should be carried out through an authorised waste management contractor in accordance with local regulations.

Any remaining Part A and B should be mixed together and allowed to cure before disposal.

Additional Information

Jofa Resins endeavours to ensure that all technical information provided is accurate and up to date. The data is based on tests, applications, and our current knowledge and experience. However, it does not constitute a warranty, as the performance of the products depends on substrate conditions, site circumstances and the actions of the installation team, all of which are beyond our control even when our recommendations or specifications are followed.

Jofa Resins products are guaranteed only against defects in materials and manufacturing, and are supplied in accordance with our Standard Terms and Conditions of Sale, available on request.

For further assistance, please contact the Jofa Resins Technical Department.

TECHNICAL INFORMATION

Shelf Life	**Part A (Resin) & Part B (Hardener):** 12 months. **Part C (Aggregate)**: 6 months, when stored in unopened containers under proper conditions.
Pot Life Temp 20°C	10 to 15 Minutes
Curing Schedule 20°C	**Light Traffic:** 24 hours | **Full Traffic:** 48 hours | **Full Chemical Cure:** 7 Days
Temperature Resistance	Ranging from -40°C to 120°C when applied at a thickness of 9 mm.
FeRFA Floor Guide	Type 8
Storage	Keep in a dry environment with temperatures ranging from 15°C to 30°C. To prevent moisture contamination, aggregates should also be stored in a dry location, as exposure to moisture can adversely affect the product.
Compressive Strength EN 13892-2	>50 N/mm²
Flexural Strength EN 13892-2	>14 N/mm²
Impact Resistance EN ISO 6272	20 Nm
Fire Classification EN 13501-1	B_{fl}-s1
Adhesion Strength EN 13892-8	>2.0 N/mm²

The above values, based on laboratory tests and our practical experience with this product, represent typical properties measured under standard laboratory conditions of 20 °C and 50 % relative humidity.

JOFA RESINS
AMAZING PRODUCTS & SERVICES

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