# T-1000

*Epoxy Clear Coating*

## DESCRIPTION

**T-1000** is a high performance epoxy resin developed for decorative flooring applications, including metallic and marble effect finishes. Its excellent flow characteristics allow the creation of bespoke designs with enhanced depth and natural movement, enabling a wide range of decorative effects.

Provides a high gloss, seamless and durable finish with good resistance to abrasion and chemicals, together with enhanced colour stability to reduce yellowing and maintain the intended appearance over time.

## Features & Benefits

- **Excellent flow for detailed decorative effects**
- **High performance decorative epoxy resin**
- **Suitable for metallic and marble finishes**
- **High gloss seamless finish**
- **Excellent chemical resistance**
- **Durable and abrasion resistant**
- **Easy to clean and maintain**
- **Solvent free, low odour**

## Packaging Kit

**T-1000** is supplied in pre-weighed units to ensure correct mixing ratios:

**5 kg unit** (3.3kg Part A + 1.67kg Part B)
**12 kg unit** (8kg Part A + 4kg Part B)

## Coverage

Typical consumption is **1.4 - 1.5 kg/m² per coat.**
A 12 kg unit will cover approximately 8–8.5 m² per coat.
Coverage may vary depending on substrate porosity, surface profile and application method.

## Environmental Conditions

Application should take place between 10 °C and 30 °C with substrate temperature at least 3 °C above the dew point. Ambient relative humidity should not exceed 75 % during application and for the first 48 hours of curing. Adequate ventilation is required to promote uniform curing.

Installations outside of these parameters may affect curing time, surface appearance and long term performance. For concrete bases in direct contact with the ground, a damp proof membrane should be incorporated into the slab design in accordance with CP102 Code of Practice for Protection of Buildings Against Water from the Ground.

## Appearance

Clear epoxy resin gloss finish

## Substrate Requirements

Concrete substrates must achieve a compressive strength of at least 25 N/mm² and a tensile strength above 1.5 N/mm². Substrates must be dry (maximum 75 % RH, unless a moisture tolerant primer is used), clean, sound and free from laitance, dust, oils, grease, curing agents or contaminants. Mechanical preparation such as shot blasting or grinding is recommended.

## Priming Requirements

**T-1000** should always be applied over a primer to ensure full adhesion:

- Dry substrates (<75 % RH): apply **EPR-100 Solvent Free Epoxy Primer.**
- Damp substrates (>75 % RH): apply **DPM-230 Moisture Tolerant Epoxy Primer.**

Highly porous surfaces may require two primer coats.

## Mixing

All components should be conditioned to 15 °C – 25 °C before use. Part A (Resin) is poured into a clean container and Part B (Hardener) is added. The two parts are mixed using a slow speed drill (300–400 rpm) until a uniform blend is achieved. The mixed product must be applied immediately.

## Product Application

Once mixed apply immediately as a smooth finish using a rake or similar type of tool, **T-1000** will flow and self level naturally. With the addition of metallic pigments different techniques are used to create distinctive designs. Application methods include swirling, marbling and layering with different colour mixes, applied simultaneously, to achieve unique designs and effects.

Jofa Resins Technical Department can advise further on application techniques. Apply evenly to ensure uniform coverage, ensuring consistent material distribution.

## Product Confines

**T-1000** should only be applied if ambient temperatures are above 10 °C, when the substrate temperature is at least 3 °C above the dew point, and ambient relative humidity is below 75%. The coating performs reliably in light to medium duty service conditions. Slight discolouration may also occur over time, especially with lighter shades, depending on exposure to UV light however, this does not compromise product performance.

## Chemical Resistance

**T-1000** exhibits excellent resistance to a wide range of oils, salts, alkalis, and dilute acids, making it suitable for use in demanding industrial environments.

## Cleaning

Floors should be maintained through regular cleaning using scrubber dryers or rotary machines fitted with soft pads, together with a neutral pH cleaning solution diluted in warm water. Daily sweeping or vacuuming is recommended to remove dust and grit that may cause abrasion of the surface. Spills of oils, foodstuffs or chemicals should be removed promptly with a damp mop to prevent surface staining.

For periodic maintenance, a mild neutral detergent may be used followed by rinsing with clean water. Abrasive powders, steam cleaners, highly alkaline or acidic products must be avoided as they can dull or damage the gloss finish.

## Health & Safety

Refer to the Safety Data Sheet (SDS) before use. Applicators must wear appropriate PPE including chemical resistant gloves, safety glasses and respiratory protection in poorly ventilated areas.

## Disposal of Containers

Empty containers must be treated with the same precautions as full ones and disposed of via an authorised hazardous waste contractor.

Any remaining Part A and B should be mixed together and allowed to cure before disposal.

## Additional Information

Jofa Resins endeavour to ensure that all product guidance provided is accurate and correct. Information given by or on behalf of Jofa Resins is based on tests and installations and on our current knowledge and experience. It implies no warranty or guarantee arising from the use of its products as the substrate and site conditions and the actions of any installation team involved in product application is beyond our control. Whether or not in accordance with any advice, recommendation, specification, or information given by Jofa Resins.

Jofa Resins products are guaranteed against defective materials and manufacture and are sold subject to our standard terms and conditions of sale, copies which can be obtained upon request.

***Please contact the Jofa Resins Technical Department for further assistance.***

## TECHNICAL INFORMATION

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| **Shelf Life** | 24 Months when stored in unopened containers under proper conditions. |
| **Pot Life** Temp 20°C | 20 to 25 Minutes |
| **Curing Schedule 20°C** | **Recoat:** 16-24 Hours • **Foot traffic:** 24 h • **Light traffic:** 48 h • **Full cure**: 7 days |
| **FeRFA Floor Guide** | Type 2 |
| **Storage** | This Product must be stored off the ground in original packaging, unopened and un-damaged. The ambient conditions must be dry and between 10°C and 30°C with no direct sunlight. Protect from frost. |
| **Temperature Resistance** | Up to 60 °C |
| **Compressive Strength** EN 13892-2 | >40 N/mm² |
| **Flexural Strength** EN 13892-2 | >15 N/mm² |
| **Abrasion Resistance** EN 13892-4 | AR0.5 |
| **Impact Resistance** EN ISO 6272 | ≥ 4 Nm |
| **Fire Classification** EN 13501-1 | $B_{fl}$-s1 |
| **Adhesion Strength** EN 13892-8 | >2.0 N/mm² |

*The above values, based on laboratory tests and our practical experience with this product, represent typical properties measured under standard laboratory conditions of 20 °C and 50 % relative humidity.*

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